

FIG. 1

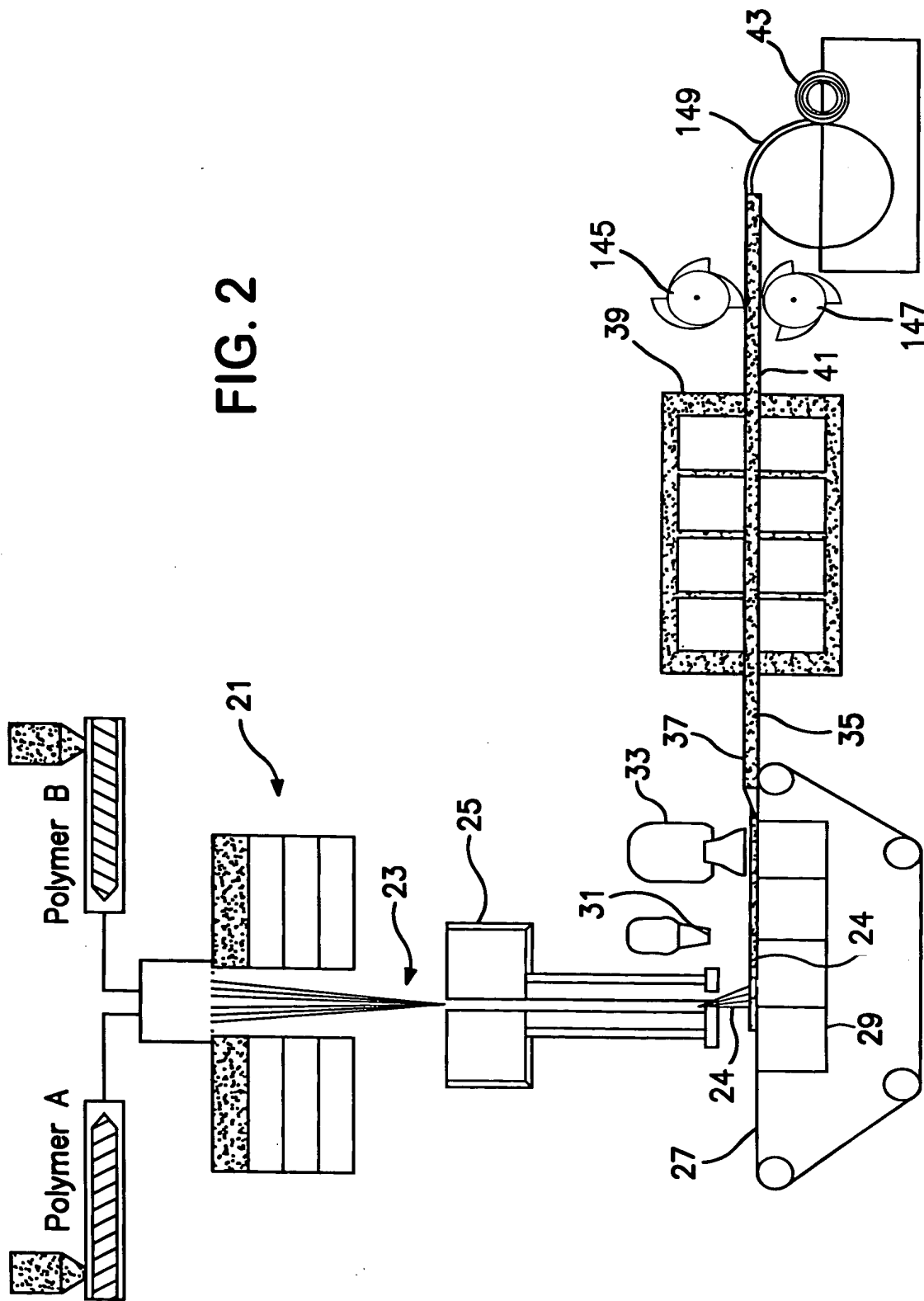


FIG. 2

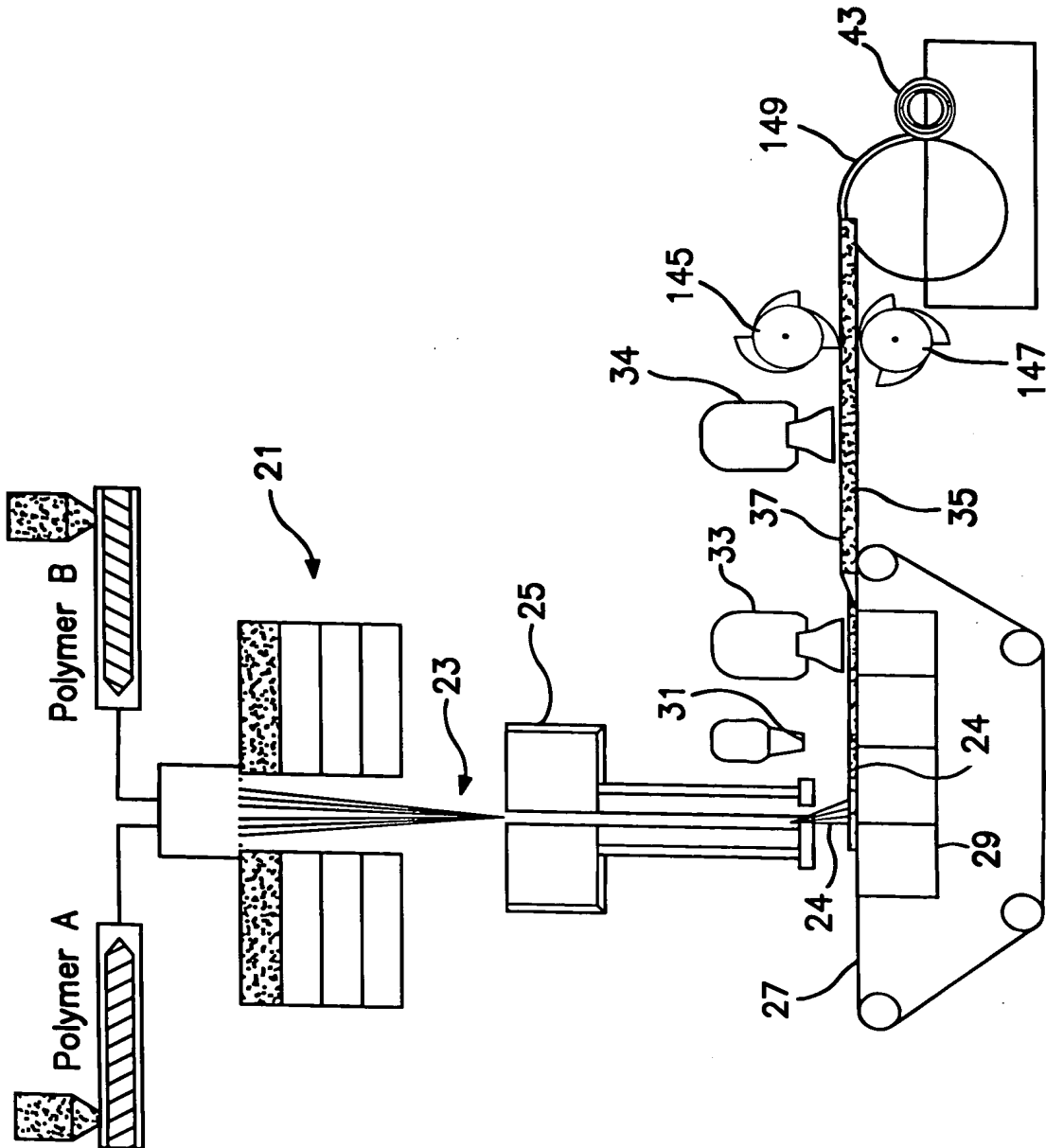


FIG. 3

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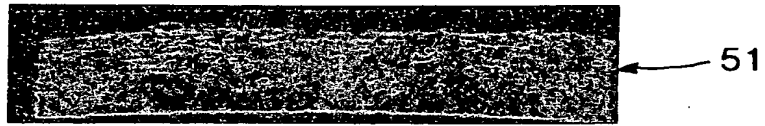


FIG. 4

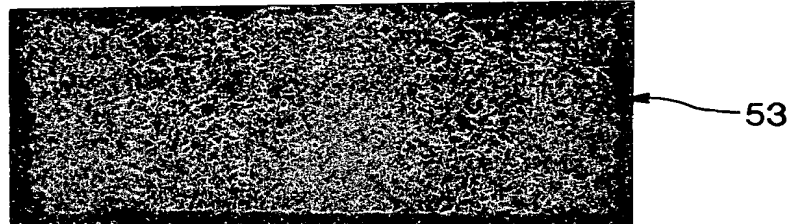


FIG. 5

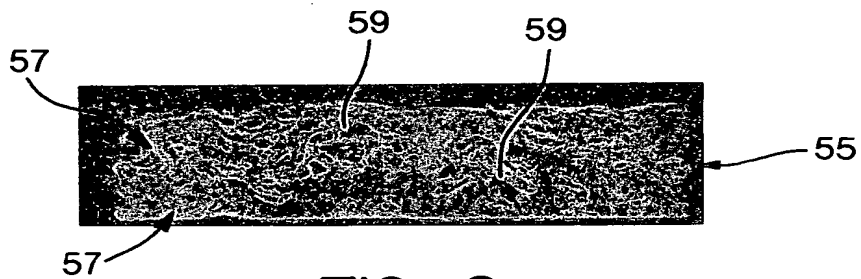


FIG. 6

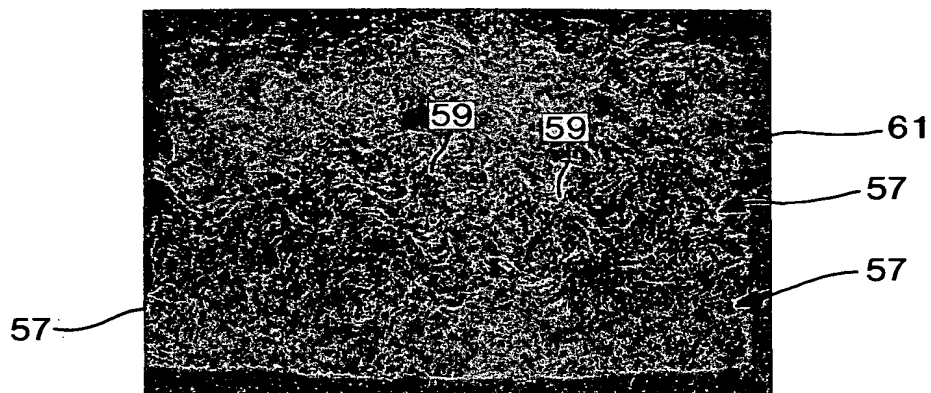
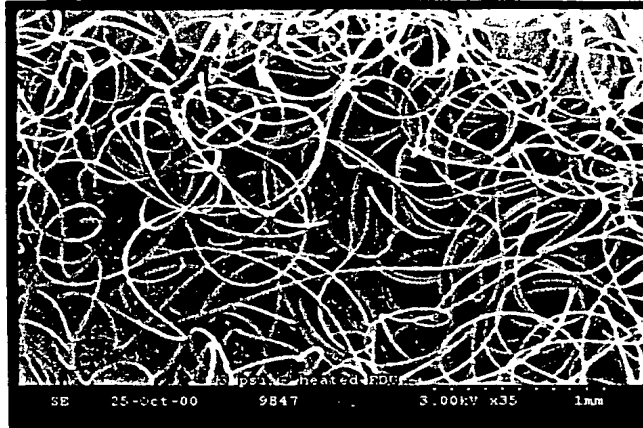


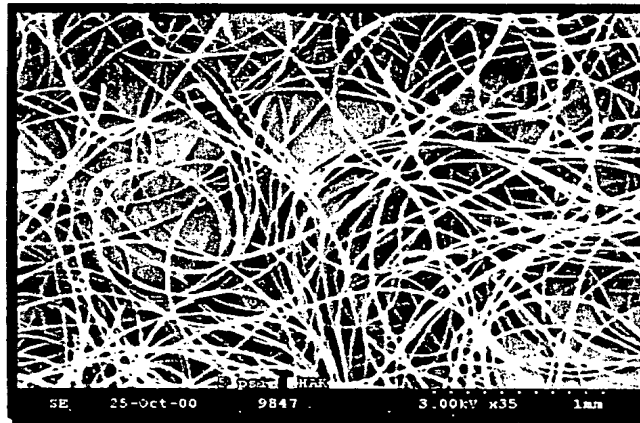
FIG. 7

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HEATED FDU
Tight Helical Crimp

FIG. 8



Ambient FDU
Macroscopic Crimp

FIG. 9

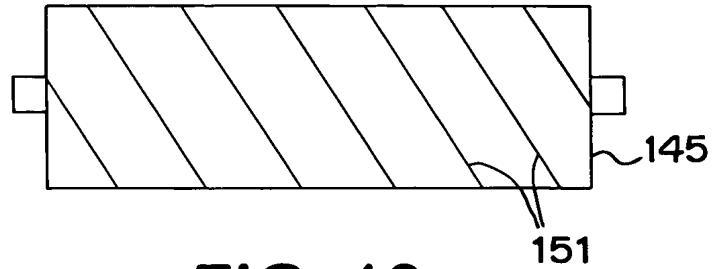


FIG. 10

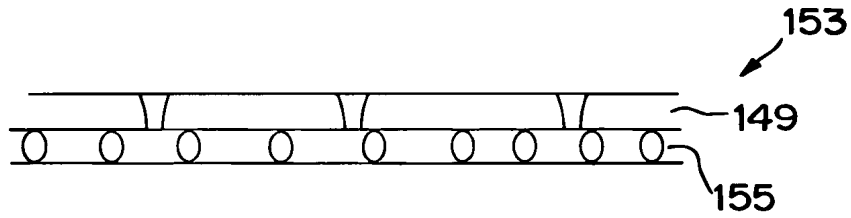


FIG. 12

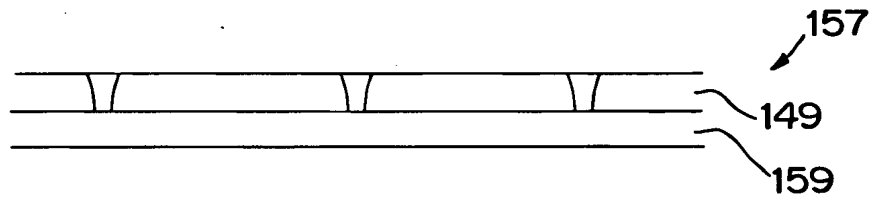


FIG. 13

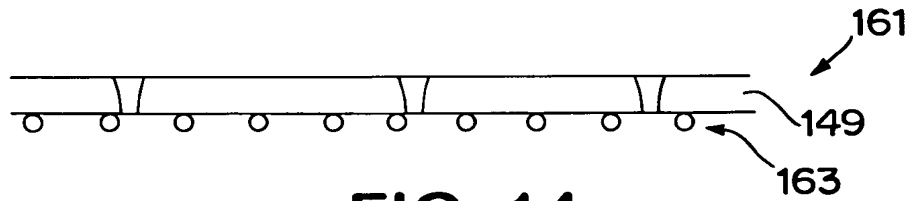


FIG. 14

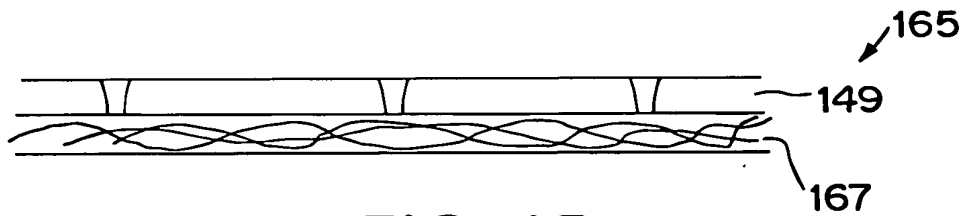
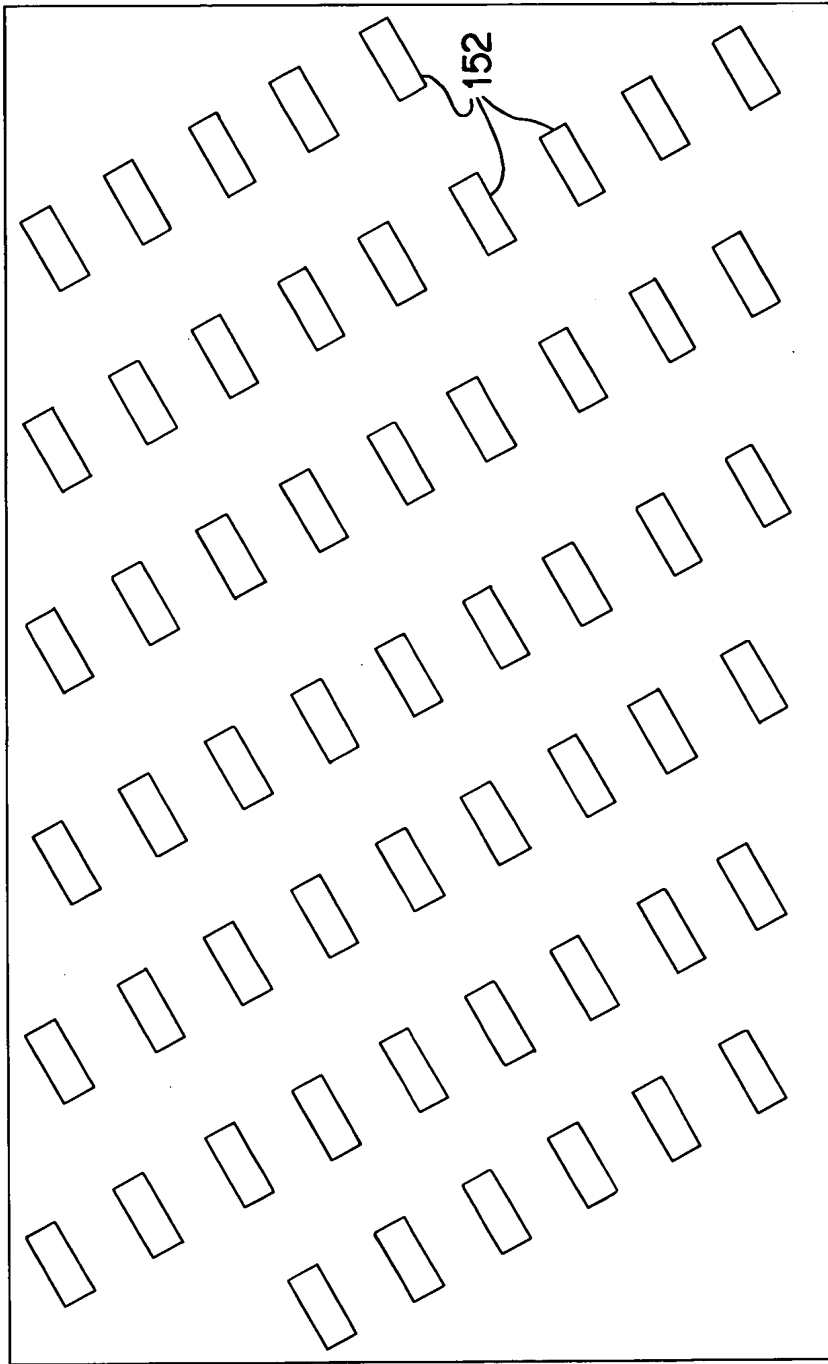


FIG. 15



Machine Direction

FIG. 11

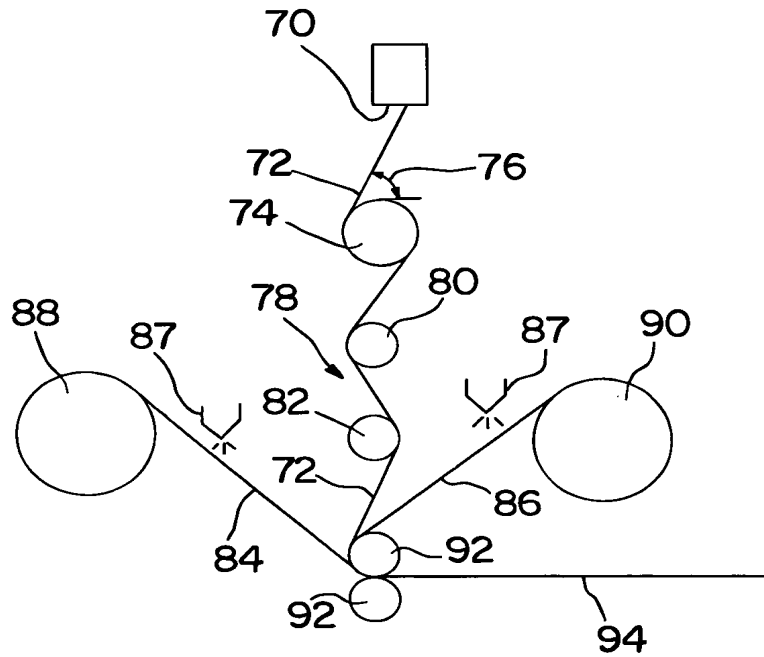


FIG. 16

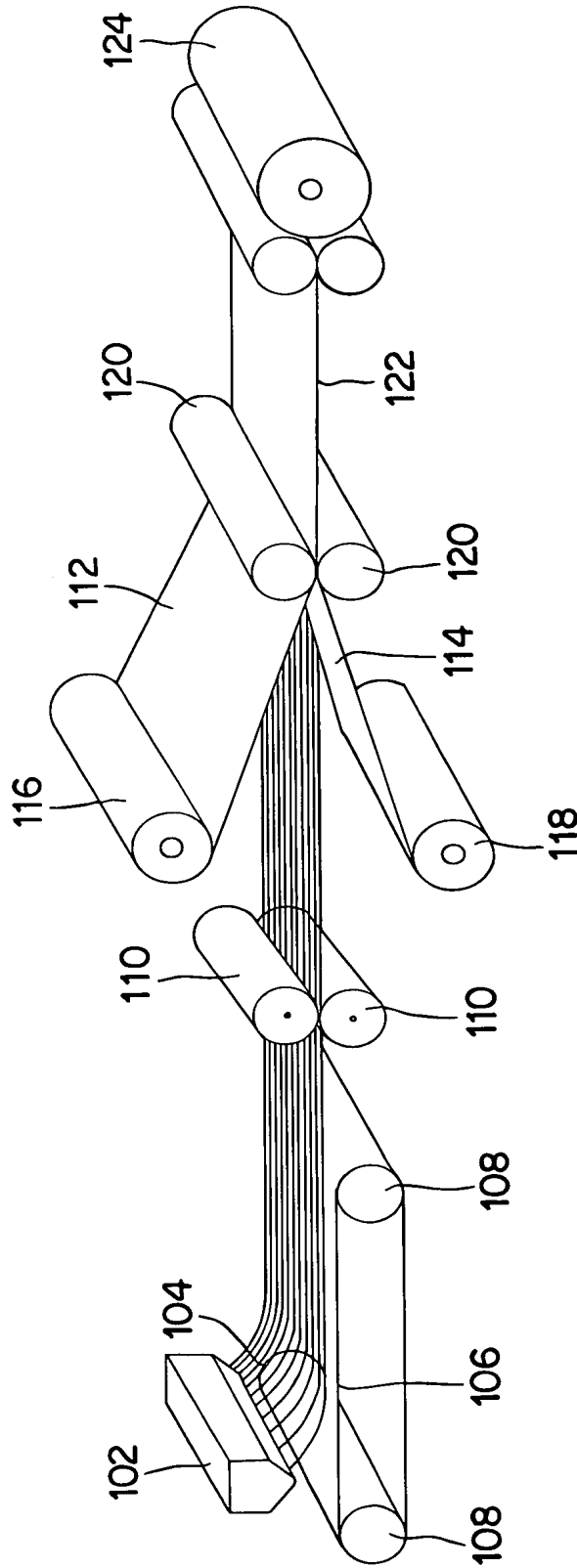


FIG. 17

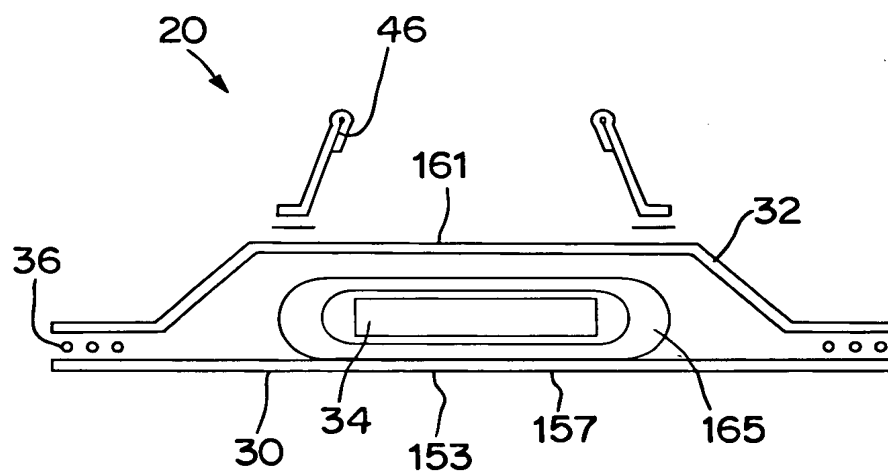


FIG. 18